

Data sheet

Differential pressure relief controller (PN 16, 25, 40) AFPA / VFG 2(1)

Description



The controller has a control valve, an actuator with one control diaphragm and spring for differential pressure setting.

Further on two valve versions are available:

- VFG 2 with metallic sealing cone
- VFG 21 with soft sealing cone

Main data:

- DN 15-250
- k_{VS} 4,0-400 m³/h
- PN 16, 25, 40
- Setting range:
 - 0,05-0,3 bar / 0,1-0,6 bar / 0,15-1,2 bar / 0,5-2,5 bar / 1-5 bar
- Temperature:
 - Circulation water / glycolic water up to 30 %: 2 ... 140 / 150 / 200 °C
- Connections:
 - Flange

The controller is a self-acting differential pressure relief controller primarily for use in district heating systems. The controller is normally closed and opens on rising differential pressure.

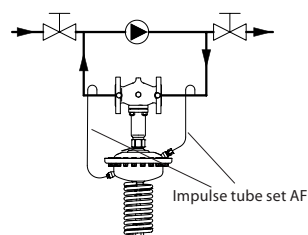
Ordering

Example 1:

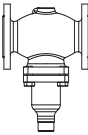
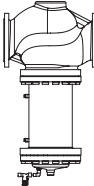
Differential pressure relief controller;
DN 15; k_{VS} 4,0; PN 16; metallic
sealing; setting range 0,15-1,2 bar;
 T_{max} 150 °C; flange;

- 1x VFG 2 DN 15 valve
Code no: **065B2388**
- 1x AFPA actuator
Code no: **003G1021**
- 2x Impulse tube set AF
Code no: **003G1391**

Products will be delivered separately.



VFG 2 Valves (metallic sealing cone)

Picture	DN (mm)	k _{vs} (m³/h)	T _{max} (°C)		Connections	Code No.		
						PN 16	PN 25	PN 40
	15	4,0	150	200 ¹⁾	Flanges acc. to EN 1092-1	065B2388	065B2401	065B2411
	20	6,3				065B2389	065B2402	065B2412
	25	8,0				065B2390	065B2403	065B2413
	32	16				065B2391	065B2404	065B2414
	40	20				065B2392	065B2405	065B2415
	50	32				065B2393	065B2406	065B2416
	65	50				065B2394	065B2407	065B2417
	80	80				065B2395	065B2408	065B2418
	100	125				065B2396	065B2409	065B2419
	125	160				065B2397	065B2410	065B2420
	150	280	140			065B2398	-	065B2421
	200	320				065B2399		065B2422
	250	400				065B2400		065B2423
	150	280	200 ¹⁾			065B2424	-	-
	200	320				065B2425		
	250	400				065B2426		

Note: other valves available on special request.

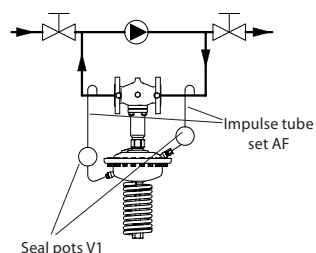
¹⁾ at temperatures above 150 °C (DN 15-125)/140 °C (DN 150-250) only with seal pots (see Accessories)

Ordering (continuous)

*Example 2:
Differential pressure relief controller;
DN 15; k_{VS} 4,0; PN 16; metallic
sealing; setting range 0,15-1,2 bar;
 T_{max} 200 °C; flange;*

- 1× VFG 2 DN 15 valve
Code no: **065B2388**
- 1× AFPA actuator
Code no: **003G1021**
- 2× Impulse tube set AF
Code no: **003G1391**
- 2× Seal pot V1
Code no: **003G1392**

Products will be delivered separately.



VFG 21 Valves (soft sealing cone)

Picture	DN (mm)	k_{VS} (m³/h)	T_{max} (°C)	Connections	Code No.
					PN 16
	15	4,0	150	Flanges acc. to EN 1092-1	065B2502
	20	6,3			065B2503
	25	8,0			065B2504
	32	16			065B2505
	40	20			065B2506
	50	32			065B2507
	65	50			065B2508
	80	80			065B2509
	100	125			065B2510
	125	160			065B2511
	150	280	140	Flanges acc. to EN 1092-1	065B2512
	200	320			065B2513
	250	400			065B2514

Note: other valves available on special request.

AFPA Actuators

Picture	Δp setting range (bar)	for DN	Code No.
	1-5	15-125	003G1019
	0,5-2,5		003G1020
	0,15-1,2	15-250	003G1021
	0,1-0,6		003G1022
	0,05-0,3		003G1023

Accessories

Picture	Type designation	Description	Connections	Code No.
	Impulse tube set AF	- 1× Copper tube Ø10 × 1 × 1500 mm - 1 × compression fitting for imp. tube connection to pipe (G ¼) - 2 × socket	-	003G1391
	Seal pot V1 ¹⁾	Capacity 1 liter; with compression fittings for imp. tube Ø10	-	003G1392
	Seal pot V2 ¹⁾	Capacity 3 liter; with compression fittings for imp. tube Ø10, for actuator size 630 cm²	-	003G1403
	Compression fitting ²⁾	For impulse tube Ø10 connections to controller	G ¼	003G1468
	Shut off valve	For impulse tube Ø10	-	003G1401
	Throttle valve			065B2909

¹⁾ Seal pot has to be used on impulse tubes always when $T_{max} \geq 150$ °C (DN 15-125) / 140 °C (DN 150 -250)

²⁾ Consist of a nipple, compression ring and nut

Ordering (continuous)

Service kits

Picture	Type designation	DN (mm)	k _{vs} (m³/h)	Code No.	
				for VFG 2	for VFG 21
	Valve insert	15	4,0	065B2796	065B2790
		20	6,3	065B2797	065B2791
		25	8	065B2798	065B2792
		32	16		
		40	20	065B2799	065B2793
		50	32		
		65	50	065B2800	065B2894
		80	80		
		100	125	065B2801	065B2895
		125	160		
		150	280	065B2964	065B2966
		250	400	065B2965	-
	Stuffing cone (with EPDM O-rings)			003G1464	

Technical data

Valve

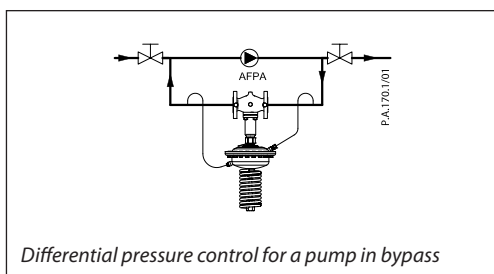
Nominal diameter		DN	15	20	25	32	40	50	65	80	100	125	150	200	250
k _{VS} value		m³/h	4,0	6,3	8,0	16	20	32	50	80	125	160	280	320	400
Cavitation factor z			0,6	0,6	0,6	0,55	0,55	0,5	0,5	0,45	0,4	0,35	0,3	0,2	0,2
Leakage acc. to standard IEC 534 (% of k _{VS})		VFG 2	≤ 0,03										≤ 0,05		
		VFG 21	≤ 0,01												
Nominal pressure		PN	16, 25, 40												
Max. differential pressure	PN 16	bar	16								15	12	10		
	PN 25, 40		20												
Medium			Circulation water / glycolic water up to 30 %												
Medium pH			Min. 7, max. 10												
Medium temperature	VFG 2	°C	2 ... 150 / 2 ... 200 ¹⁾										2 ... 140 / 2 ... 200 ¹⁾		
	VFG 21		2 ... 150										2 ... 140		
Connections			Flange												
Materials															
Valve body	PN 16	Grey cast iron EN-GJL-250 (GG-25)													
	PN 25	Ductile iron EN-GJS-400(GGG-40.3)													
	PN 40	Cast steel GP240GH (GS-C 25)													
Valve seat			Stainless steel, mat. No. 1.4021										Stainless steel, mat. No. 1.4313		
Valve cone			Stainless steel, mat. No. 1.4404										Stainless steel, mat. No. 1.4021		
Sealing	VFG 2	Metal													
	VFG 21	EPDM													
Pressure relieve system			Bellows (Stainless steel, mat. No. 1.4571)										Diaphragm (EPDM)		

¹⁾ at temperatures above 150 °C (DN 15-125)/140 °C (DN150-250) only with seal pots (see Accessories)

Actuator

Type		AFPA				
Actuator size	cm²	80		250		630
Max. operating pressure	bar	25		25		16
Diff. pressure setting ranges and spring colours	bar	silver	yellow	silver	yellow	yellow
		1-5	0,5-2,5	0,15-1,2	0,1-0,6	0,05-0,3
Materials						
Actuator housing		Stainless steel, mat. No. 1.0338, zinc plated and yellow chromate				
Control diaphragm		EPDM (Rolling; fibre enforced)				
Impulse tube		Stainless steel tube Ø10 × 0,8 mm copper tube Ø10 × 1 mm, threaded fitting G ¼, ISO 228				

Application principles



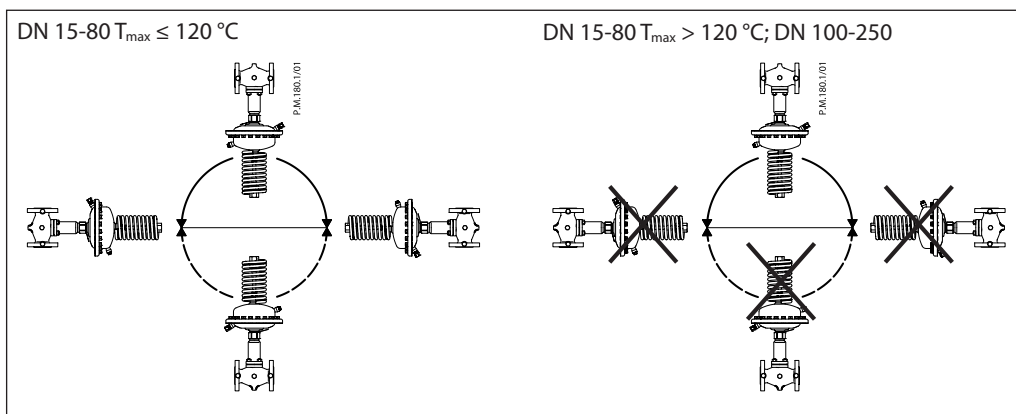
Installation position

DN 15-80 $T_{max} \leq 120\text{ }^{\circ}\text{C}$

The controllers can be installed in any position.

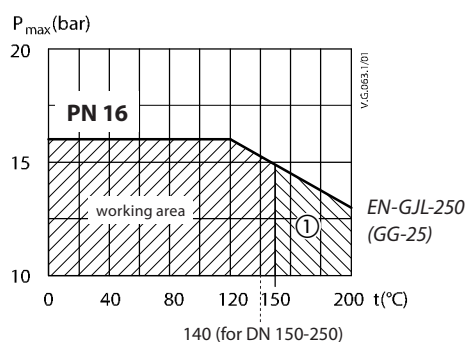
DN 15-80 $T_{max} > 120\text{ }^{\circ}\text{C}$; DN 100-250

The controllers can be installed in horizontal pipes only, with a pressure actuator oriented downwards.

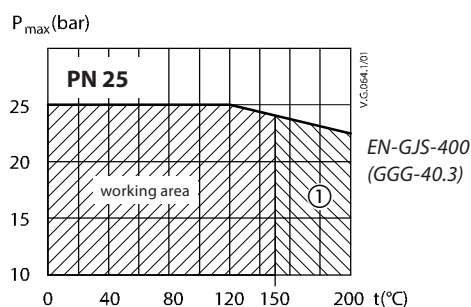


Pressure temperature diagram

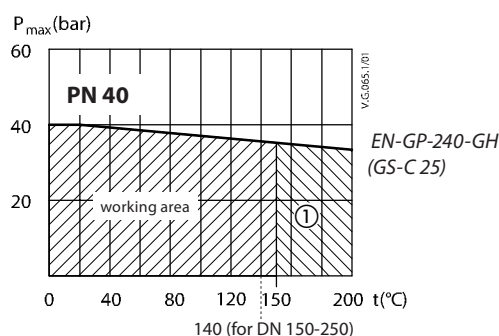
Working area is below P-T line and it ends at T_{max} for each valve



Maximum allowed operating pressure as a function of medium temperature (according to EN 1092-2)



Maximum allowed operating pressure as a function of medium temperature (according to EN 1092-2)



Maximum allowed operating pressure as a function of medium temperature (according to EN 1092-1)

Note: ① at temperatures above 150 °C (DN 15-125) / 140 °C (DN 150-250) only with seal pots (see Accessories)

Sizing

Given data:
 $Q_{max} = 4,5 \text{ m}^3/\text{h}$
 $\Delta p_{AFPA} = 1,4 \text{ bar}$
 Nominal pressure PN 16

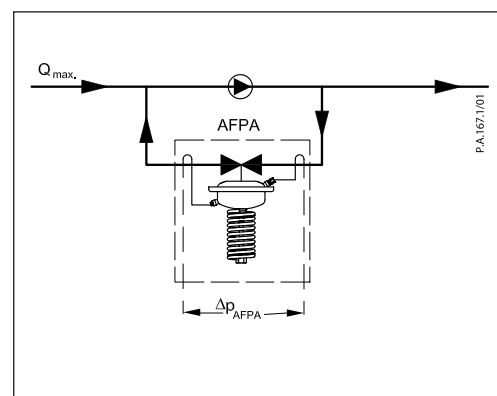
k_v value is calculated according to formula:

$$k_v = \frac{Q_{max}}{\sqrt{\Delta p_{AFPA}}} = \frac{4,5}{\sqrt{1,4}}$$

$$k_v = 3,8 \text{ m}^3/\text{h}$$

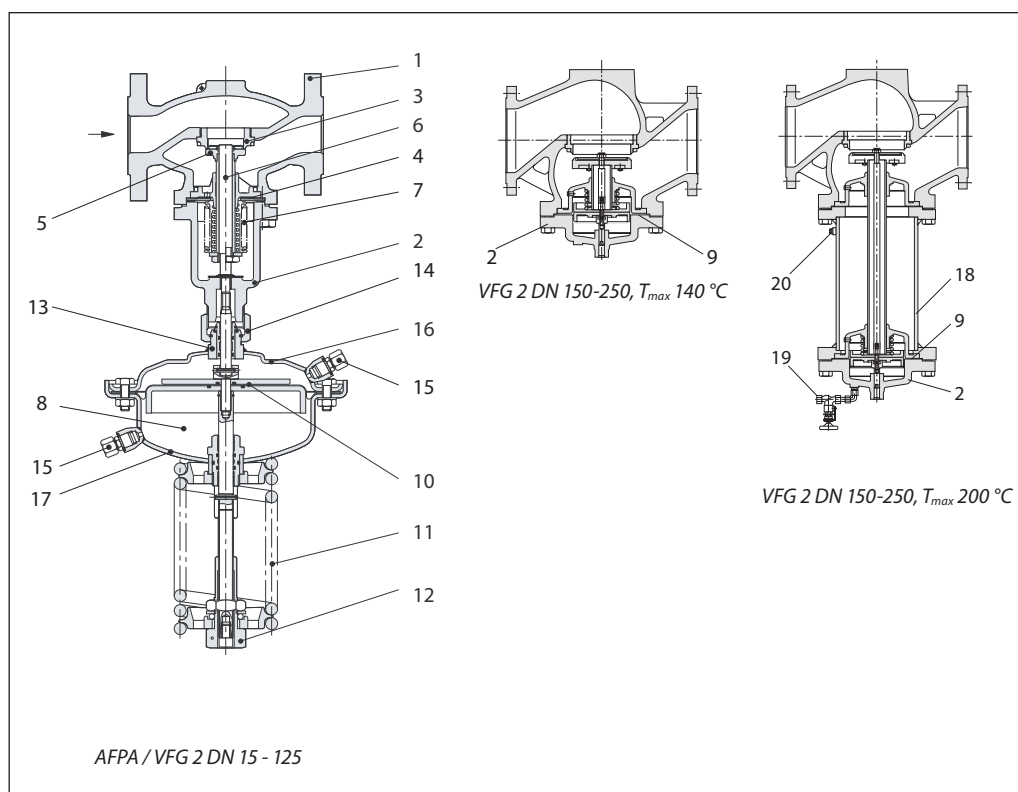
Solution:

The example selects AFPA VFG 2 PN 16 DN 15, k_{VS} value 4,0 with differential pressure setting range 0,5-2,5 bar.



Design

1. Valve body
2. Cover
3. Valve seat
4. Valve insert
5. Pressure relieved valve cone
6. Valve stem
7. Bellows for pressure relief of valve cone
8. Actuator
9. Diaphragm for pressure relief of valve cone
10. Control diaphragm for differential pressure control
11. Setting spring for diff. pressure control
12. Adjuster for diff. pressure setting, prepared for sealing
13. Stuffing cone
14. Union nut
15. Compression fitting for impulse tube
16. Upper casing of diaphragm
17. Lower casing of diaphragm
18. Valve body extension
19. Shut off valve for water filling
20. Closing plug



Function

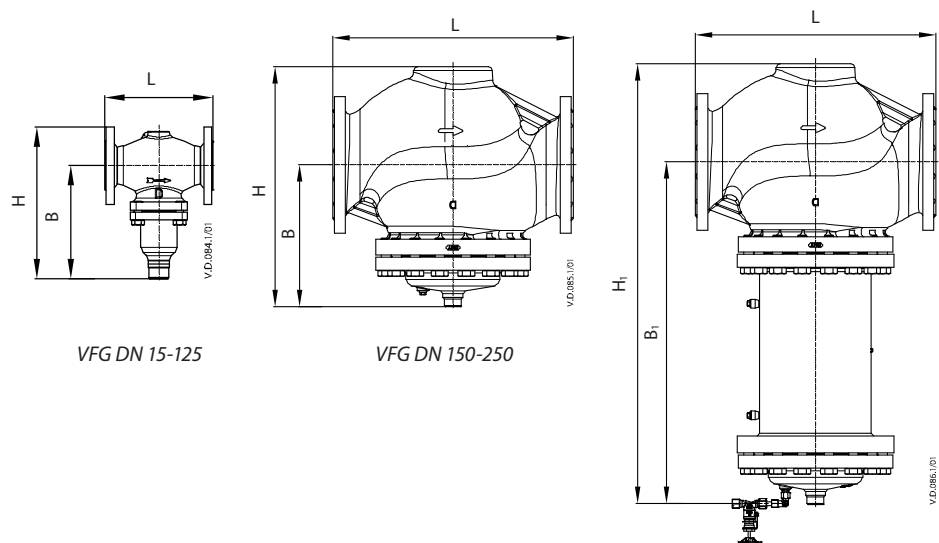
The pressures in front and behind of the control valve are being transferred through the impulse tubes to the actuator chambers and act on control diaphragm for diff. pressure control. Control valve is normally closed. It opens on rising differential pressure and closes on falling differential pressure to maintain constant differential pressure.

Settings

Differential pressure setting

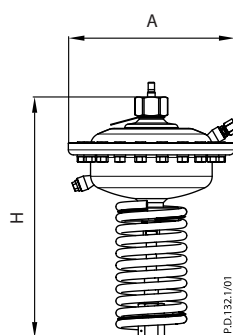
Differential pressure setting is being done by the adjustment of the setting spring for differential pressure control. The adjustment can be done by means of spring for differential pressure setting and pressure indicators.

Dimensions



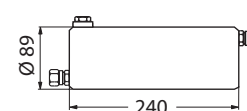
VFG 2, VFG 21 Valves

DN		15	20	25	32	40	50	65	80	100	125	150	200	250	
L		mm	130	150	160	180	200	230	290	310	350	400	480	600	730
B			213	213	239	239	241	241	276	276	381	381	326	354	401
H			267	267	304	304	323	323	370	370	505	505	505	591	661
Weight	PN 16 / 25	kg	7,5	8,5	10	12	15	18	27,5	30	58	68	115	185	323
	PN 40								30	32,5	60,5	69	141	253	333
B _i		mm											620	852	1199
H _i													799	1089	1459
Weight (valve with body extension)	PN 16 / 25	kg											154	301	469
	PN 40												179	336	505

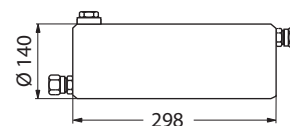


AFPA Actuator

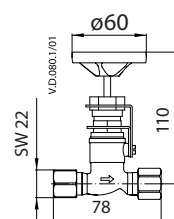
Actuator size	cm ²	80	250	630
A	mm	172	263	380
H	mm	430	470	520
Weight	kg	7,5	13	28



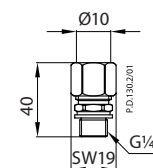
Seal pot V1



Seal pot V2



Shut off valve



Compression fitting

