

Data sheet

Two- and three way valves VFG.. / VFGS 2 / VFU.. for thermostats and electrical actuators

Description

Valves for heating, district heating and cooling systems.

The valves can be used with following actuators:

- Thermostats AFT..
- Actuators AMV(E) 655, 658 , 659 (from Q4 2014)

VFG 2

VFG 21

(see pages 2, 3, 4)



Main data:

- DN 15-250
- T_{max} 200 °C
- 2-way valve (Normally Open)
- Medium:
circulation water and glycolic water up to 30%
- Cone:
VFG 2 metal/metal sealing
VFG 21 soft sealing
- Pressure relieved

VFGS 2

(see pages 5, 6)



Main data:

- DN 15-250
- T_{max} 350 °C
- 2-way valve (Normally Open)
- Medium: steam
- Cone: metal/metal sealing
- Pressure relieved

VFG 33

(see pages 6, 7)



Main data:

- DN 25-125
- T_{max} 350 °C
- Medium:
circulation water and glycolic water up to 30%
- mixing pressure balanced valve
- Cone: metal/metal sealing

VFU 2

(see page 7, 8)



Main data:

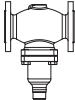
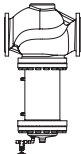
- DN 15-125
- T_{max} 200 °C
- 2-way valve (Normally Close)
- Medium:
circulation water and glycolic water up to 30%
- Cone: metal/metal sealing
- Pressure relieved

Data sheet

Two- and three way valves VFG.. / VFGS 2 / VFU..

Ordering (VFG 2)

Cone:
metal /metal sealing, pressure
relieved.

Picture	DN (mm)	k _{VS} (m³ /h)	T _{max} (°C)	Code No.		
				PN 16	PN 25	PN 40
	15	4,0	200	065B2388	065B2401	065B2411
	20	6,3		065B2389	065B2402	065B2412
	25	8,0		065B2390	065B2403	065B2413
	32	16		065B2391	065B2404	065B2414
	40	20		065B2392	065B2405	065B2415
	50	32		065B2393	065B2406	065B2416
	65	50		065B2394	065B2407	065B2417
	80	80		065B2395	065B2408	065B2418
	100	125		065B2396	065B2409	065B2419
	125	160		065B2397	065B2410	065B2420
	150	280	140	065B2398	–	065B2421
	200	320		065B2399	–	065B2422
	250	400		065B2400	–	065B2423
	150	280	200	065B2424	–	–
	200	320		065B2425	–	–
	250	400		065B2426	–	–

Technical data (VFG 2)

Nominal diameter	DN	15	20	25	32	40	50	65	80	100	125	150	200	250
k _{VS} value	(m ³ /h)	4	6,3	8	16	20	32	50	80	125	160	280 320 ¹⁾	320 450 ¹⁾	400 630 ¹⁾
z value acc. to VDMA 24 422		0,6	0,6	0,6	0,55	0,55	0,5	0,5	0,45	0,4	0,35	0,3	0,2	0,2
	Δp _{max.} ²⁾ (bar)	PN 16	16	16	16	16	16	16	16	15				
	AFT	PN 25, 40	20	20	20	20	20	20	20	15				
	Δp _{max.} ³⁾ (bar)	PN 16	16	16	16	16	16	16	16	15	15	12	10	10
	AMV(E) 655, 658, 659 (from Q4 2014) ⁴⁾	PN 25, 40	20	20	20	20	20	20	20	15	15	12	10	10
Nominal pressure ²⁾	PN 16, 25 or 40, flanges to EN 1092-2													
Flow medium/Temperature	Circulation water / Glycolic water up to 30% / thermo oil / 2 ... 200 °C													
Pressure balance	Stainless steel bellow, mat. No.1.4571													
Valve body material	PN 16	Grey cast iron EN-GJL-250 (GG-25)												
	PN 25	Ductile iron EN-GJS-400-18-LT (GGG-40.3)												
	PN 40	Cast steel GP240GH (GS-C 25)												
Cone material	Stainless steel, mat. No. 1.4404											mat. No. 1.4021		
Seat material	Stainless steel, mat. No. 1.4021											mat. No. 1.4313		

¹⁾ In combination with actuators AMV(E), k_{VS} values are higher if Y60 piece is removed from valve.

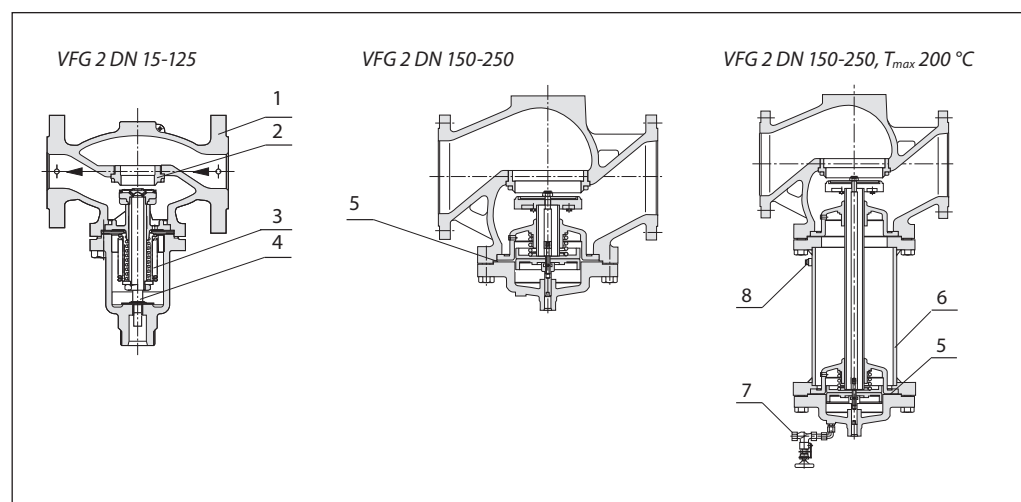
²⁾ Above operating pressure of 14 bar use of valve stem extension ZF4, ZF6 or combination piece KF2 is necessary.

³⁾ In order the actuator can close at max differential pressure flow velocity musn't exceed 2 m/s.

⁴⁾ With adapter: **065B3525** DN 15-50
065B3526: DN 65-125
065B3527: DN 150-250

Design (VFG 2)

1. Valve body
2. Valve seat
3. Bellows
4. Valve insert
5. Diaphragm
6. Valve body extension
7. Shut off valve for water filling
8. Closing plug



Ordering (VFG 21)

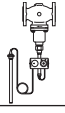
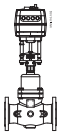
Cone:
soft sealing, pressure relieved.

Picture	DN (mm)	k _{VS} (m ³ / h)	T _{max} (°C)	Code No. PN 16
	15	4,0	150	065B2502
	20	6,3		065B2503
	25	8,0		065B2504
	32	16		065B2505
	40	20		065B2506
	50	32		065B2507
	65	50		065B2508
	80	80		065B2509
	100	125		065B2510
	125	160		065B2511
	150	280	140	065B2512
	200	320		065B2513
	250	400		065B2514

Data sheet

Two- and three way valves VFG.. / VFGS 2 / VFU..

Technical data (VFG 21)

Nominal diameter DN	DN	15	20	25	32	40	50	65	80	100	125	150	200	250
k _{v5} value	(m³/h)	4	6,3	8	16	20	32	50	80	125	160	280 320 ¹⁾	320 450 ¹⁾	400 630 ¹⁾
z value acc. to VDMA 24 422		0,6	0,6	0,6	0,55	0,55	0,5	0,5	0,45	0,4	0,35	0,3	0,2	0,2
	PN 16 Δp_{max.}²⁾ (bar)	16	16	16	16	16	16	16	16	15	15			
	PN 16 Δp_{max.}³⁾ (bar)	16	16	16	16	16	16	16	16	15	15	12	10	10
	PN 25 AMV(E) 655, 658, 659 (from Q4 2014)⁴⁾	20	20	20	20	20	20	20	20	15	15	12	10	10
Nominal pressure ²⁾		PN 16 or 25, flanges to EN 1092-2												
Flow medium/Temperature		Circulation water / Glycolic water up to 30% / 2 ... 150 °C (DN 15-125), 2 ... 140 °C (DN 150-250)												
Pressure balance		Stainless steel bellows, mat. No.1.4571										Rolling diaphragm		
Valve body material	PN 16	Grey cast iron EN-GJL-250 (GG-25)												
	PN 25	Ductile iron EN-GJS-400-18-LT (GGG-40.3)												
Cone material		Stainless steel, mat. No. 1.4404										mat. No. 1.4021		
Seat material		Stainless steel, mat. No. 1.4021										mat. No. 1.4313		
Conical seal		EPDM												

¹⁾ in combination with actuators AMV(E), k_{vs} values are higher if Y60 piece is removed from valve.

²⁾ above operating pressure of 14 bar use of valve stem extension ZF4, ZF6 or combination piece KF2 is necessary.

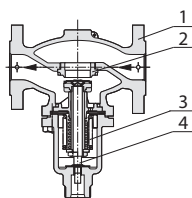
³⁾ **In order the actuator can close at max differential pressure flow velocity musn't exceed 2 m/s.**

⁴⁾ With adapter: **065B3525** DN 15-50
065B3526: DN 65-125
065B3527: DN 150-250

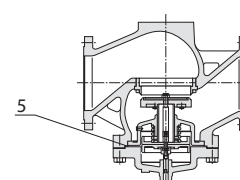
Design (VFG 21)

- 1 Valve body
- 2 Valve seat
- 3 Bellows
- 4 Valve insert
- 5 Diaphragm

VFG 21 DN 15-125



VFG 21 DN 150-250



Data sheet

Two- and three way valves VFG.. / VFGS 2 / VFU..

Ordering (VFGS 2 - for steam)

Cone: metal/metal sealing, pressure relieved.

Picture	DN (mm)	k_{VS} (m ³ /h)	$k_{VS}^{(1)}$ (m ³ /h)	$T_{max}^{(2)}$ (°C)	PN 16	Code No. PN 25	PN 40
	15	4,0	2.5	350	065B2430	065B2443	065B2453
	20	6,3	4.0		065B2431	065B2444	065B2454
	25	8,0	6.3		065B2432	065B2445	065B2455
	32	16	10		065B2433	065B2446	065B2456
	40	20	16		065B2434	065B2447	065B2457
	50	32	25		065B2435	065B2448	065B2458
	65	50	40		065B2436	065B2449	065B2459
	80	80	63		065B2437	065B2450	065B2460
	100	125	100		065B2438	065B2451	065B2461
	125	160	125		065B2439	065B2452	065B2462
	150	280	200	300	065B2440	–	065B2463
	200	320	225		065B2441	–	065B2464
	250	400	280		065B2442	–	065B2465

¹⁾ Valves with flow divider for noise reduction (see accessories)

²⁾ Max. medium temperatures for valves VFGS 2 see table below.

²⁾ Max. medium temperatures for valves VFGS 2

VFGS 2	PN	DN 15-125	DN 150-250
Steam, max. 200 °C	16, 25, 40	with seal pot	–
Steam, max. 300 °C	16, 40	–	with seal pot
Steam, max. 300 °C	16	with seal pot and valve stem extension ZF4, ZF5	–
Steam, max. 350 °C	25, 40	with seal pot and valve stem extension ZF4, ZF5	–

Technical data (VFGS 2)

Nominal diameter		DN	15	20	25	32	40	50	65	80	100	125	150	200	250
k _{VS} value		(m³/h)	4	6,3	8	16	20	32	50	80	125	160	280 320 ²⁾	320 450 ²⁾	400 630 ²⁾
k _{VS} value ¹⁾		(m³/h)	2,5	4,0	6,3	10	16	25	40	63	100	125	200	225	280
z value acc. to VDMA 24 422			0,6	0,6	0,6	0,55	0,55	0,5	0,5	0,45	0,4	0,35	0,3	0,2	0,2
	Δp _{max.} ³⁾ (bar) AFT	PN 16	16	16	16	16	16	16	16	16	15	15			
		PN 25, 40	20	20	20	20	20	20	20	20	20	15			
	Δp _{max.} ⁴⁾ (bar) AMV(E) 655, 658, 659 (from Q4 2014) ⁵⁾	PN 16	16	16	16	16	16	16	16	16	15	15	12	10	10
		PN 25, 40	20	20	20	20	20	20	20	20	20	15	15	12	10
Nominal pressure ³⁾			PN 16, 25 or 40, flanges to EN 1092-2												
Flow medium/Temperature			Steam / max. 350 °C										Steam / max. 300 °C		
Pressure balance			Stainless steel bellow, mat. No.1.4571										Rolling diaphragm		
Valve body material		PN 16	Grey cast iron EN-GJL-250 (GG-25)												
		PN 25	Ductile iron EN-GJS-400-18-LT (GGG-40.3)												
		PN 40	Cast steel GP240GH (GS-C 25)												
Cone material			Stainless steel, mat. No. 1.4021										mat. No. 1.4313		
Seat material			Stainless steel, mat. No. 1.4021												

¹⁾ Valves with flow divider for noise reduction (see accessories)

²⁾ In combination with actuators AMV(E), k_{VS} values are higher if Y60 piece is removed from valve.

³⁾ Above operating pressure of 14 bar use of valve stem extension ZF4, ZF6 or combination piece KF2 is necessary.

⁴⁾ In order the actuator can close at max differential pressure flow velocity musn't exceed 2 m/s.

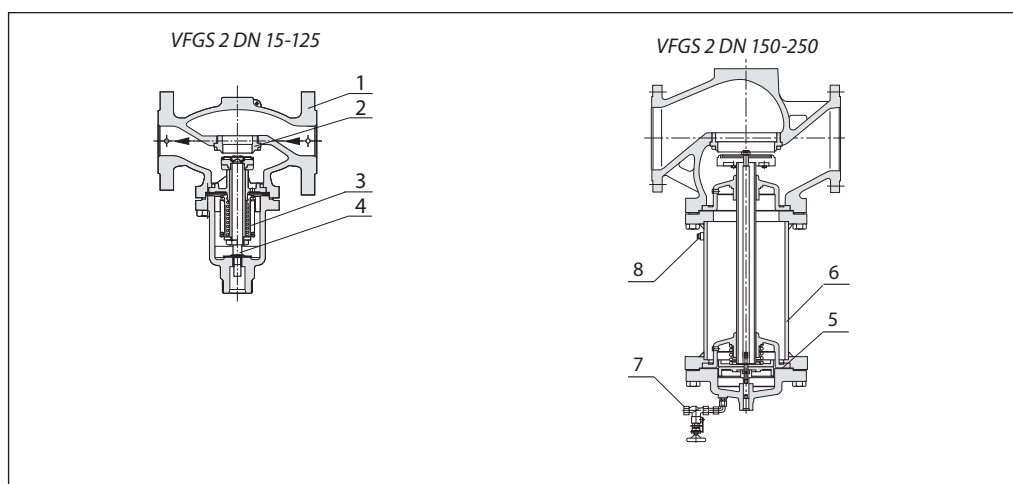
⁵⁾ With adapter: **065B3525** DN 15-50

065B3526: DN 65-125

065B3527: DN 150-250

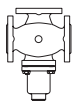
Design (VFGS 2)

1. Valve body
2. Valve seat
3. Bellow
4. Valve insert
5. Diaphragm
6. Valve body extension
7. Shut off valve for water filling
8. Closing plug

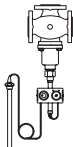


Ordering (VFG 33)

VFG 33 (mixing valve - pressure balanced)

Picture	DN (mm)	k _{vs} (m ³ /h)	T _{max} (°C)	Code No.	
				PN 16	PN 25
	25	8.0	200	065B2598	065B2606
	32	12.5		065B2599	065B2607
	40	20		065B2600	065B2608
	50	32		065B2601	065B2609
	65	50		065B2602	065B2610
	80	80		065B2603	065B2611
	100	125		065B2604	065B2612
	125	160		065B2605	065B2613

Technical data (VFG 33)

Nominal diameter		DN	25	32	40	50	65	80	100	125
k _{vs} value		(m ³ /h)	8	12,5	20	32	50	80	125	160
	Δp _{max.} ¹⁾ (bar)	PN 16	16	16	16	14	12	10	10	10
	AFT	PN 25	18	18	16	14	12	10	10	10
	Δp _{max.} ²⁾ (bar)	PN 16	16	16	16	16	16	16	15	15
	AMV(E) 655, 658, 659 (from Q4 2014) ³⁾	PN 25, 40	20	20	20	20	20	20	15	15
Nominal pressure ¹⁾			PN 16 or 25, flanges to EN 1092-2							
Flow medium/Temperature			Circ.water / Glycolic water up to 30% / 2 ... 200 °C (350 °C with ZF4)							
Pressure balance			Stainless steel bellow, mat. No.1.4571							
Valve body material			PN 16,25 Ductile iron EN-GJS-400-18-LT (GGG-40.3)							
Cone material			Stainless steel, mat. No. 1.4404							
Seat material			Stainless steel, mat. No. 1.4021							

¹⁾ Above operating pressure of 14 bar use of valve stem extension ZF4, ZF6 or combination piece KF2 is necessary.

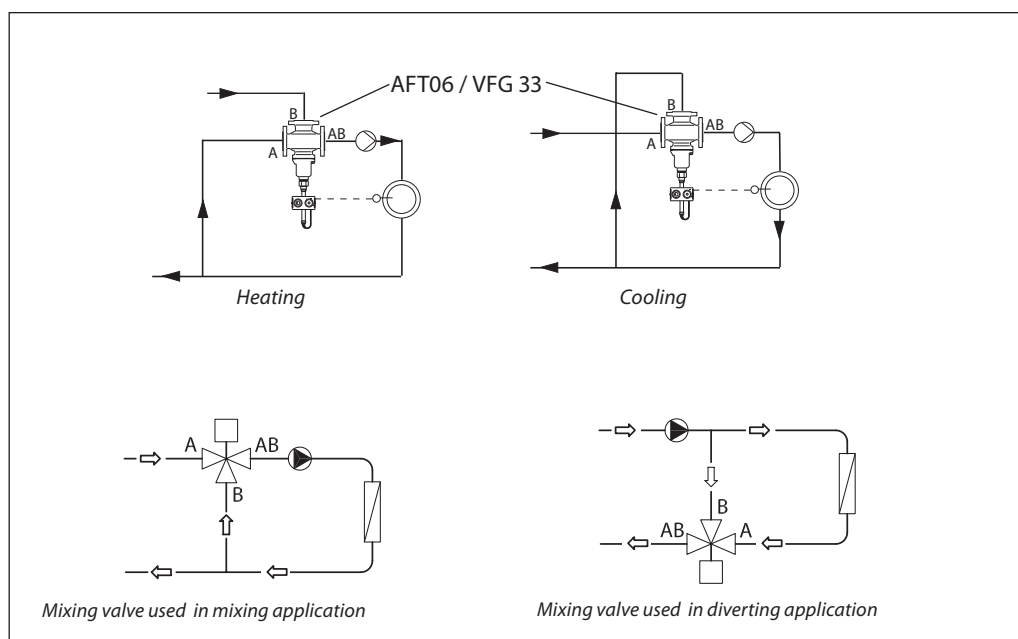
²⁾ In order the actuator can close at max differential pressure flow velocity musn't exceed 2 m/s.

³⁾ With adapter: **065B3525** DN 15-50

065B3526 DN 65-125

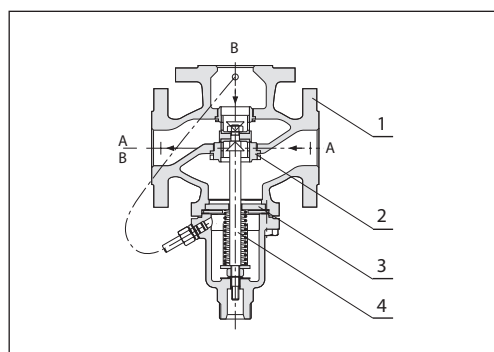
065B3527 DN 150-250

Applications (VFG 33)



Design (VFG 33)

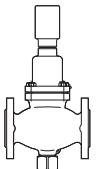
- 1 Valve body
- 2 Valve seat
- 3 Bellow
- 4 Valve insert



Ordering (VFU 2)

Opening valve, pressure relieved.

VFU 2 (metallic sealing cone)

Picture	DN (mm)	k _{vs} (m ³ /h)	T _{max} (°C)	Code No.
				PN 16
	15	4,0	200	065B2738
	20	6,3		065B2739
	25	8,0		065B2740
	32	16		065B2741
	40	20		065B2742
	50	32		065B2743
	65	50		065B2744
	80	80		065B2745
	100	125		065B2746
	125	160		065B2747

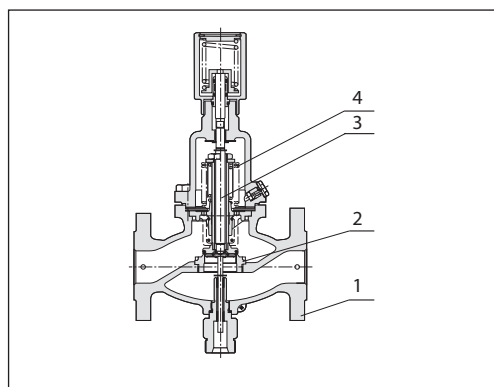
Technical data (VFU 2)

Nominal diameter		DN	15	20	25	32	40	50	65	80	100	125
k _{VS} value		(m³/h)	4	6,3	8	16	20	32	50	80	125	160
z value acc. to VDMA 24 422			0,6	0,6	0,6	0,55	0,55	0,5	0,5	0,45	0,4	0,35
	Δp _{max.} (bar) AFT..	PN 16	10								8	
	Δp _{max.} (bar) AMV(E) 655, 658, 659 (from Q4 2014) ¹⁾	PN 16	12							10	8	
Nominal pressure			PN 16, flanges to EN 1092-2									
Flow medium/Temperature			Circulation water / Glycolic water up to 30% / 2 ... 200 °C									
Pressure balance			Stainless steel bellows, mat. No.1.4571									
Valve body material			Grey cast iron EN-GJL-250 (GG-25)									
Cone material/Conical seal			Stainless steel, mat. No. 1.4404									
Seat material			Stainless steel, mat. No. 1.4021									

⁵⁾ With adapter: **065B3525** DN 15-50
065B3526: DN 65-125
065B3527: DN 150-250

Design (VFU 2)

- 1** Valve body
- 2** Valve seat
- 3** Valve insert
- 4** Bellows



Data sheet

Two- and three way valves VFG.. / VFGS 2 / VFU..

Accessories

Picture	Type	Note	Code No.
	Comb. piece KF2	For combinations with thermostats	003G1398
	Comb. piece KF3	For combinations with thermostats, pressure controllers and motorised actuators	003G1397
	Valve stem extension ZF4	Valves DN 15-125 For water, steam above 200 °C	003G1394
	Valve stem extension ZF5	Valves DN 150-250 For oil above 200 °C	003G1395
	Valve stem extension ZF6	For water, steam temperatures until 200 °C	003G1396
	Flow divider for VFGS 2 (for noise reduction)	DN	Code No.
		15	065B2775
		20	
		25	
		32	065B2776
		40	
		50	065B2777
		65	
		80	065B2778
		100	
		125	065B2779

Remark:

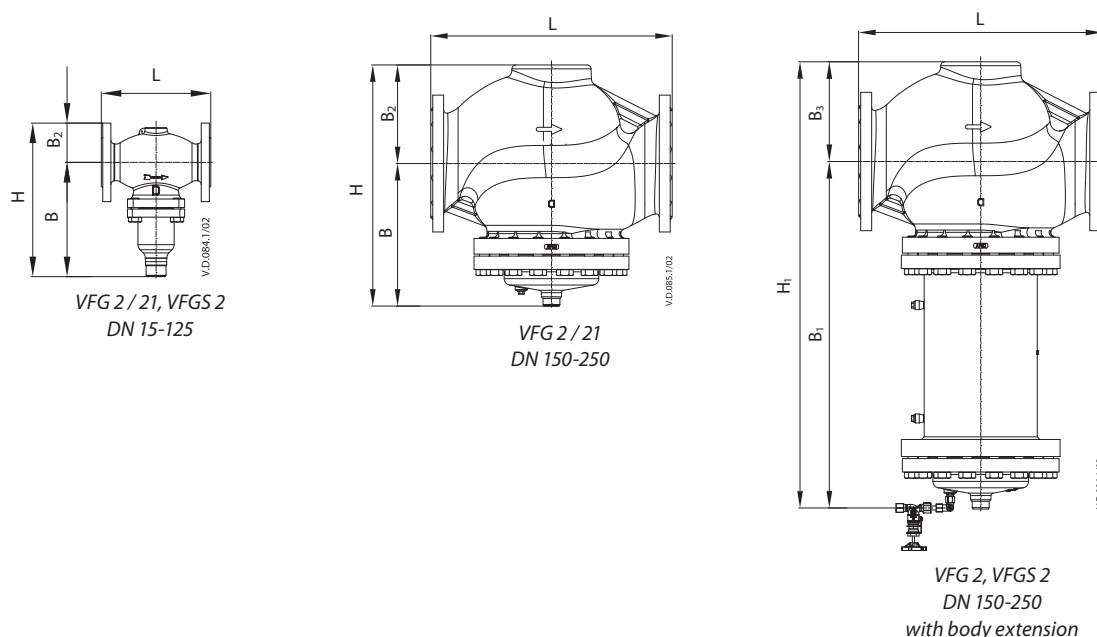
Temperature controller with thermostat AFT..:

This controller can be used until operating pressure of 14 bar. If the operating pressure is higher than 14 bar the valve stem extension ZF4, ZF6 or the combination piece KF2 must be used.

Pressure / temperature table acc. EN 1092-2

Nominal pressure	Material flange valves			Permitted operational pressure in bar subject to temperature in °C					
	Grey cast iron	Ductile iron	Cast steel	-10 ... 120 °C	150 °C	200 °C	250 °C	300 °C	350 °C
PN 10	EN-GJL-250 (GG25)	-	-	10	9	8	7	6	-
PN 16				16	14,4	12,8	11,2	9,6	
PN 10	EN-GJS-400-18-LT (GGG40.3)	10		9,5	9	8	7	5,5	
PN 16		16		15,2	14,4	12,8	11,2	8,8	
PN 25		25		23,8	22,5	20	17,5	13,8	
PN 16		-	GP240GH (GS-C25)	16	15,7	15,2	14,4	12,8	11,2
PN 25	25			24,5	23,8	22,5	20	17,5	
PN 40	40			39	38	36	32	28	

Dimensions



VFG 2 valve

DN		15	20	25	32	40	50	65	80	100	125	150	200	250	
L		mm	130	150	160	180	200	230	290	310	350	400	480	600	730
B			212	212	238	238	240	240	275	275	380	380	326	354	404
B ₂			55	55	66	66	83	83	95	95	125	125	179	237	257
H			267	267	304	304	323	323	370	370	505	505	505	591	661
Weight (valve)	PN16	kg	6,2	6,8	8,9	11,5	14,5	17,2	28,6	31,9	60,4	67,0	117,5	193	337
	PN25		6,2	7,0	9,4	11,5	14,2	17,3	29,3	31,8	59,5	65,5	-	-	-
	PN40		6,6	7,6	10,3	12,4	16,1	18,2	32,1	34,5	69,6	79,5	146	263	346,6
B ₀		mm	-									550,5	600	747,5	
B ₁			-									630	855	1205	
B ₃			-									169	234	254	
H ₁			-									799	1089	1459	
Weight (valve with body ext.)	PN16	kg	-									152,5	273	515,5	
	PN40		-									150,5	328,5	475,5	

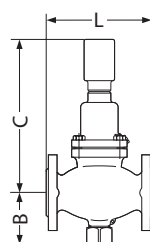
VFG 21 valve

DN			15	20	25	32	40	50	65	80	100	125	150	200	250
Weight (valve)	PN16	kg	5,8	6,7	9,4	11,3	14,5	17,4	30,0	32,2	61,6	64,5	116,5	201,5	315,5
	PN25		6,5	7,6	9,3	11,7	13,7	17,6	29,3	32,6	62,6	72,5	-	-	-

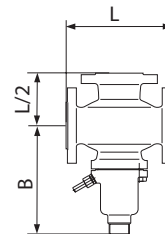
VFGS 2 valve

DN		15	20	25	32	40	50	65	80	100	125	150	200	250
Weight (valve)	PN16	kg	6,2	6,8	9,3	11,6	14,8	17,1	29,7	32,0	62,1	65,5	-	
	PN25		6,0	7,1	9,3	11,1	14,5	17,2	30,0	32,6	60,0	65,3		
	PN40		6,6	7,8	9,3	12,4	15,6	18,1	32,8	35,1	70,1	76,0		
Weight (valve with body ext.)	PN16	kg	-									174,7	305,5	512,1
	PN40		-									193,5	314,3	539,5

Dimensions (continuous)



VFU 2
DN 15-125



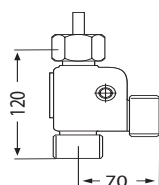
VFG 33
DN 25-125

VFG 33 valves

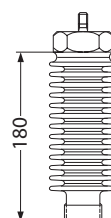
DN		25	32	40	50	65	80	100	125
L	mm	160	180	200	230	290	310	350	400
B	mm	238	238	240	240	275	275	380	380
Weight	kg	10,5	12	17	21	35	41	75	93

VFU 2 valve

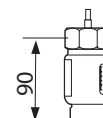
DN		15	20	25	32	40	50	65	80	100	125
L	mm	130	150	160	180	200	230	290	310	350	400
B	mm	95	95	106	106	123	123	135	135	165	165
C	mm	306	306	332	332	334	334	369	369	474	474
Weight	kg	7,0	9,0	10	13	17	22	33	41	70	79



Comb. piece KF2, KF3



Valve stem extension
ZF4, ZF5



Valve stem extension
ZF6

